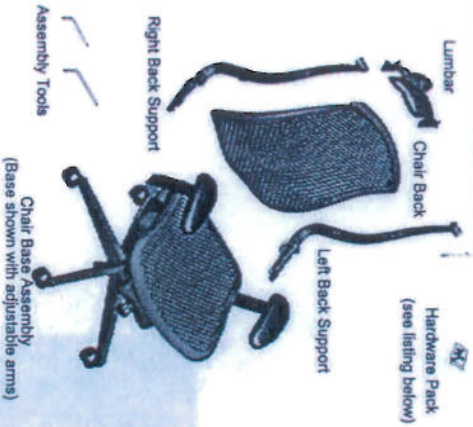


"Knocked Down" chair Assembly

PARTS INCLUDED:



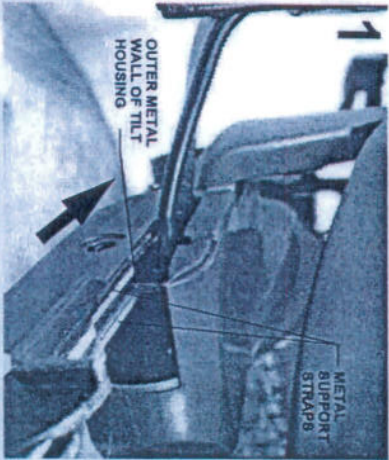
Hardware Pack Contents:
 (4) T-40 Torx head screws
 (2) T-30 Torx head screws
 (2) bushings
 (2) cap inserts

Assembly Tools

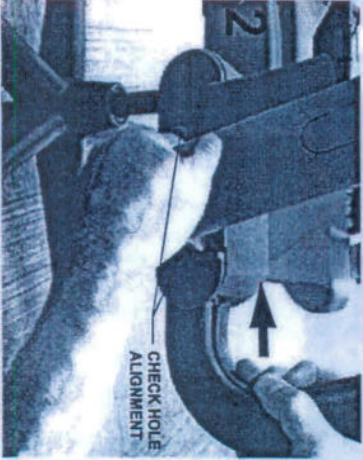


RECOMMENDED ADDITIONAL TOOLS:

NOTICE!
 Remove product from packaging and inspect all components for any damage which may have occurred during shipping, before proceeding with product assembly.



1. Begin assembly by installing (1) back support frame to matching side of base assembly, making sure to engage outer metal wall of tilt housing between metal support straps on back support, as shown



2.1 Install both back supports, by hand, until completely engaged into tilt housing.

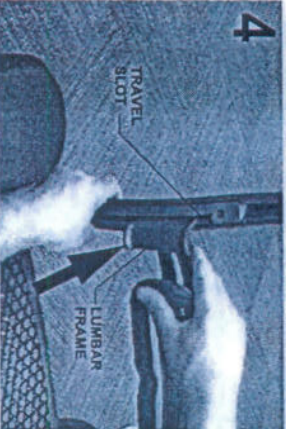
2.2 Visually check to see that all mounting holes are properly aligned before installing the back support mounting bolts.



3.1 Thread (2) T-40 Torx head screws, from hardware pack, into (1) back support by hand initially, to avoid damaging threads. Using supplied assembly tool, firmly tighten mounting screws.

3.2 Repeat step 3.1 for opposite back support assembly.

NOTICE!
 It is recommended that, mounting screws be checked with "recommended additional tools" shown, to ensure sufficient torque, equaling 145 - 155 in-lbs, has been applied to mounting screws.



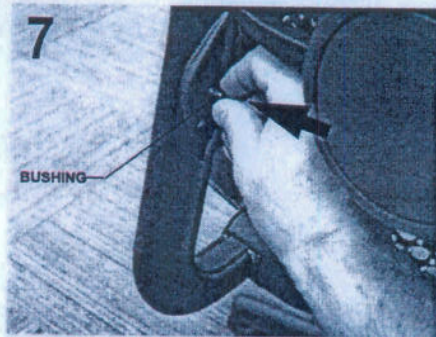
4. Assemble lumbar to back supports by snapping each end of lumbar frame into travel slot in each back support, as shown. Lumbar assembly is symmetrical, requiring no orientation for top or bottom when installing.



5. Install chair back onto back supports by first inserting (2) lower mounting tabs into corresponding slots on lower portion of back supports, as shown.



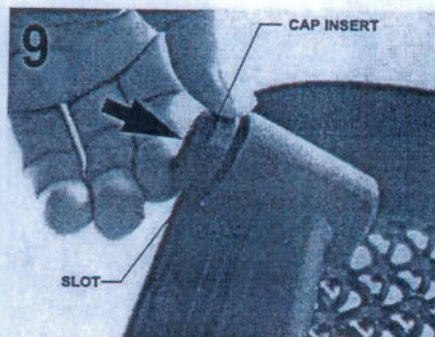
6. Rotate top of chair back against back supports and insert (2) upper mounting tabs into (2) slots on each back support.



7
7.1 With lower mounting tabs fully engaged into back supports, insert (1) bushing from hardware pack into back support, as shown. Check to ensure bushing has interlocked mounting tab to back support.

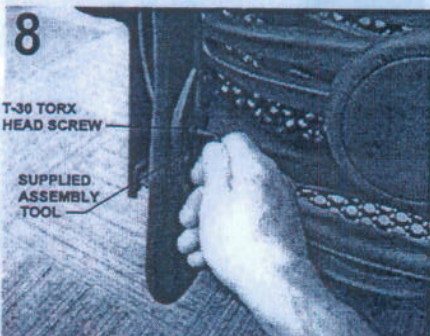
NOTE: bushing must be flush with inside surface of back support. If necessary readjust hole alignment while pressing in on bushing until it is flush.

7.2 Repeat step 7.1 for opposite back support.



9
9.1 Align Slot in cap insert towards bottom of round opening in back support to align flat surface of insert with flat surface in opening in back support.


9.2 Secure top of chair back to supports by installing both cap inserts, from hardware pack, into back supports by hand. Make sure inserts are installed completely into back supports to engage upper tabs.



8
8. Insert (2) remaining T-30 Torx head screws through bushings and thread into back supports. Using supplied assembly tool, firmly tighten screws to secure lower end of chair back to supports.

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